

Date: Thursday, 05/03/2009 10:31:12 AM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MESH (LID)
Job Number : 46307	
Estimate Number : 13659	
P.O. Number :	Part Number : D38325
This Issue : 05/03/2009 S.O. No. :	Drawing Number : D3832 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : LARGE FAB ASSY	Drawing Revision : A
Previous Run : 44766	Material :
Written By :	Due Date : 11/03/2009 Qty: 3 Um: Each
Checked & Approved By : <u>JWD 09.03.05</u>	
Comment : Est Rev:A 08-12-01 new issue DD verified by:EC	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M304EX07516F

Expanded Metal Flat SS



Comment: Qty.: 6.0927 sf(s)/Unit Total : 18.2782 sf(s)

Expanded Metal Flat SS

batch: M118 992 M110861(2)SAD 09-03-17 3

2.0

SHEAR

SHEAR



Comment: SHEAR

1- shear mesh to size as per dwg D3832

SAD 09-03-17 (3)

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SAD 09/03/17 (X8)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: UASAD 09-03-17 (3)

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/03/18 J

Job Completion

Mf 09-03-17

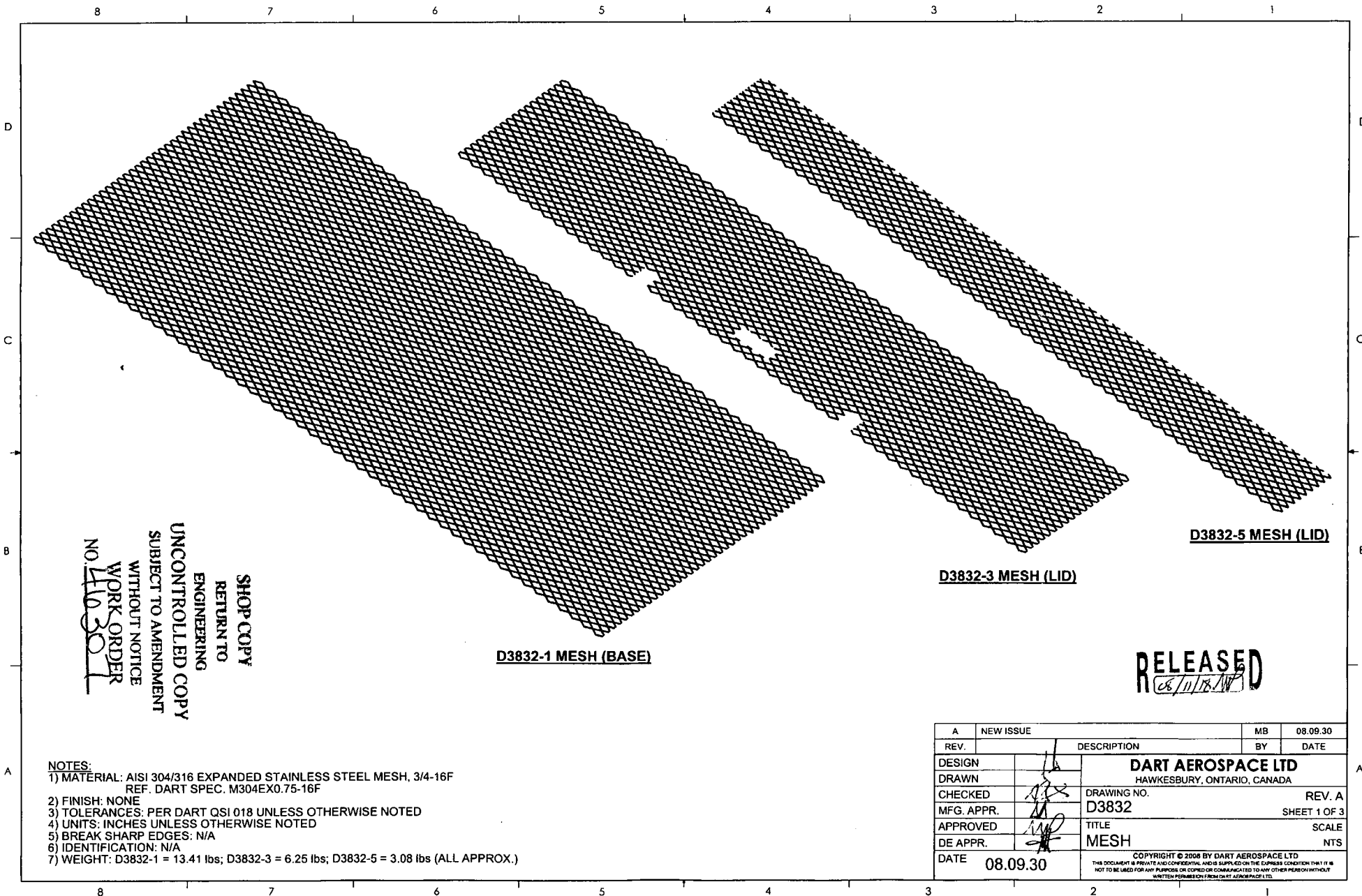
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



SHOP COPY
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 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO 410307

D3832-1 MESH (BASE)

D3832-3 MESH (LID)

D3832-5 MESH (LID)

RELEASED
 08/11/18

- NOTES:
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		

DART AEROSPACE LTD
 HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3832
 REV. A
 SHEET 1 OF 3
 TITLE MESH
 SCALE NTS

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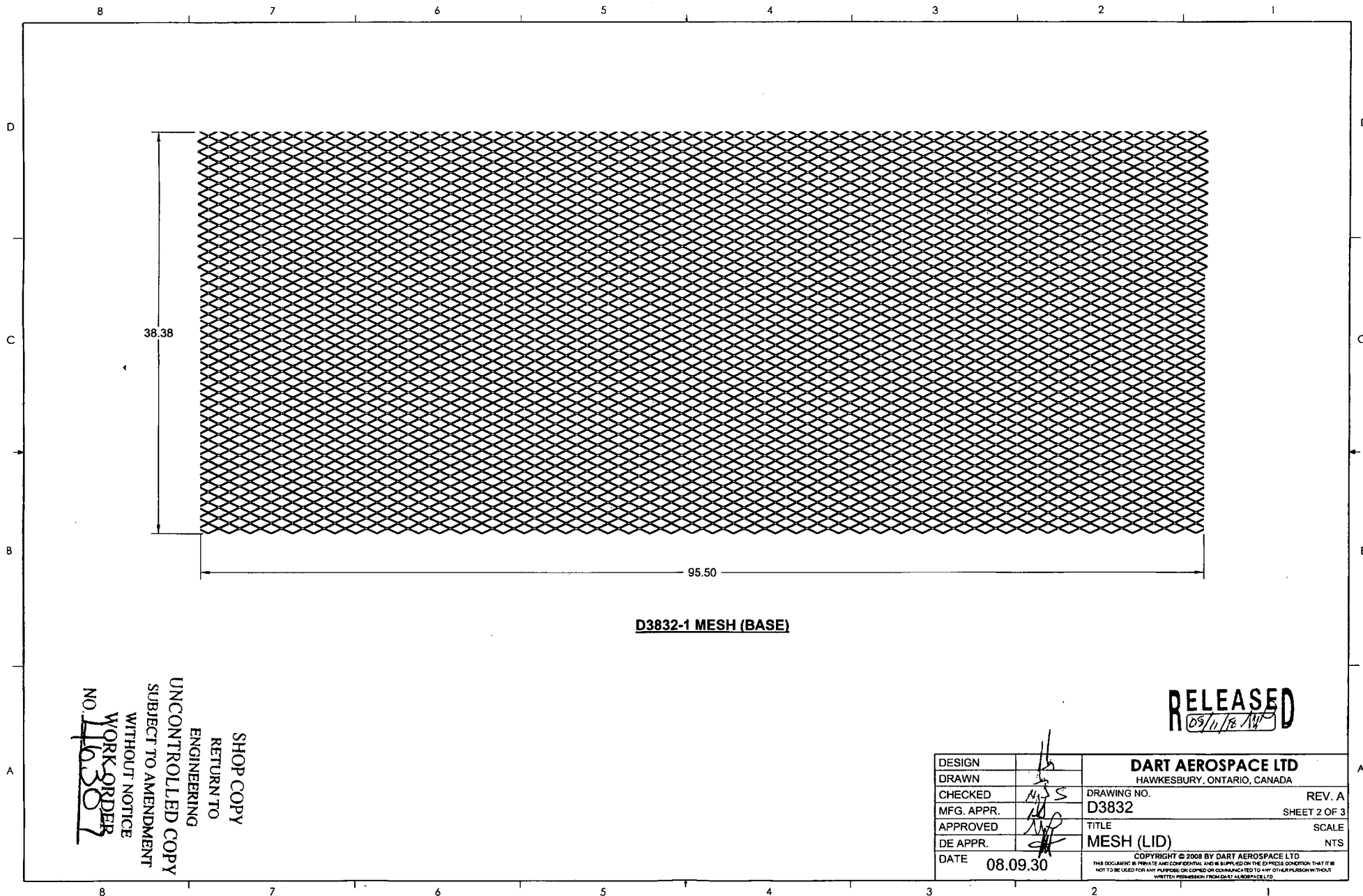
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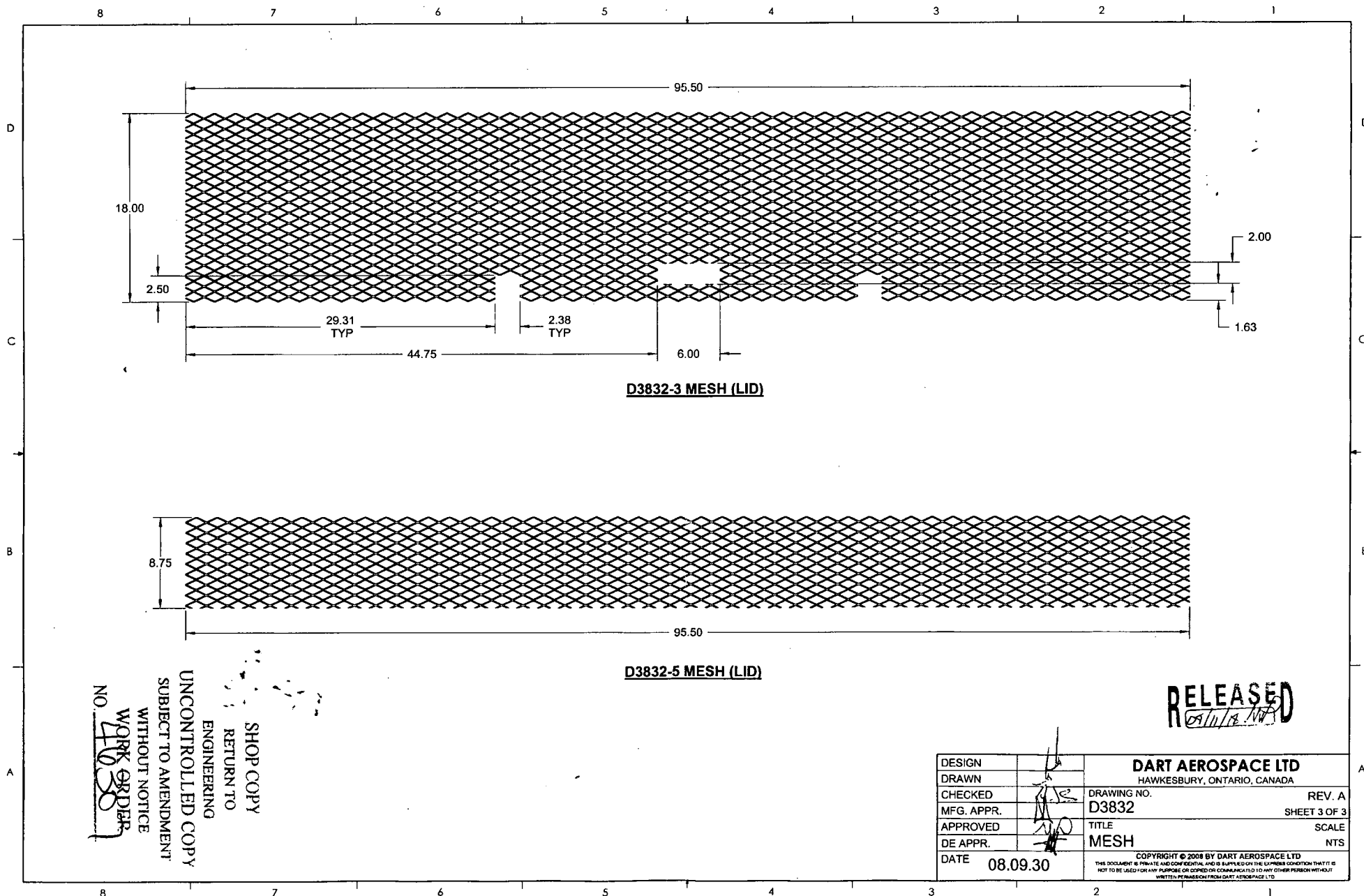
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NOTE: Date & initial all entries



D3832-3 MESH (LID)

D3832-5 MESH (LID)

RELEASED
05/10/18

NO. 4038
WORK ORDER
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SUBJECT TO AMENDMENT
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DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3832	REV. A
MFG. APPR.		SHEET 3 OF 3	
APPROVED		TITLE MESH	SCALE
DE APPR.		NTS	
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